

## 7495

# BOARD DIPLOMA EXAMINATION, (C-20) OCTOBER/NOVEMBER—2023

#### DMET - FOURTH SEMESTER EXAMINATION

### STEEL MAKING

Time: 3 Hours [ Total Marks: 80

#### PART—A

 $3 \times 10 = 30$ 

**Instructions:** (1) Answer **all** questions.

- (2) Each question carries three marks.
- (3) Answers should be brief and straight to the point and shall not exceed five simple sentences.
- **1.** State the limitations of Bessemer process.
- **2.** State the regeneration principle involved in open hearth.
- **3.** List any three advantages of using pure oxygen as oxidizing agent.
- **4.** State the principle of OLP process.
- **5.** Define carbide slag.
- **6.** List the advantages of electric arc furnace.
- **7.** State the importance of degassing the steels.
- **8.** List the advantages of ESR process.
- **9.** Define the terms killed steels and rimmed steels.
- **10.** List any three defects of continuous cast products.

**PART—B** 8×5=40

**Instructions:** (1) Answer **all** questions.

- (2) Each question carries eight marks.
- (3) Answers should be comprehensive and criterion for valuation is the content but not the length of the answer.
- **11.** (a) Explain the construction and lining of open hearth process with a diagram.

(OR)

- (b) Explain the basic Bessemer process w.r.t converter, lining and chemistry.
- **12.** (a) Explain the LD process of steel making with chemical reactions.

(OR)

- (b) Explain the KALDO process of steel making.
- **13.** (a) Explain the developments in continuous steel making processes.

(OR)

- (b) Explain the single slag practice in arc furnace.
- **14.** (a) Explain the A.O.D process with a diagram.

(OR)

- (b) Explain the R-H process of degassing with a diagram.
- **15.** (a) Explain various teeming methods with diagrams.

(OR)

(b) Explain the ingot defects blow holes and segregation.

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**Instructions:** (1) Answer the following question.

- (2) The question carries **ten** marks.
- (3) Answer should be comprehensive and the criterion for valuation is the content but not the length of the answer.
- **16.** How the vertical mold-horizontal discharge continuous casting machine is better than vertical casting machine?

